

# HYDRAULIC DISPLACEMENT MOTOR FUNDAMENTAL SCIENCE

The foundational point of the following discovery establishes that a diamond-shaped actuator can produce 100% of it's fluid requirements, as illustrated in FIGURE "D", forcing the fluid from a standard piston, while using only 85% of it's work potential. The remaining 15% work potential can be captured as free work. **No other energy source is required.** This paper develops an understanding of this fact.

FIGURE "A"

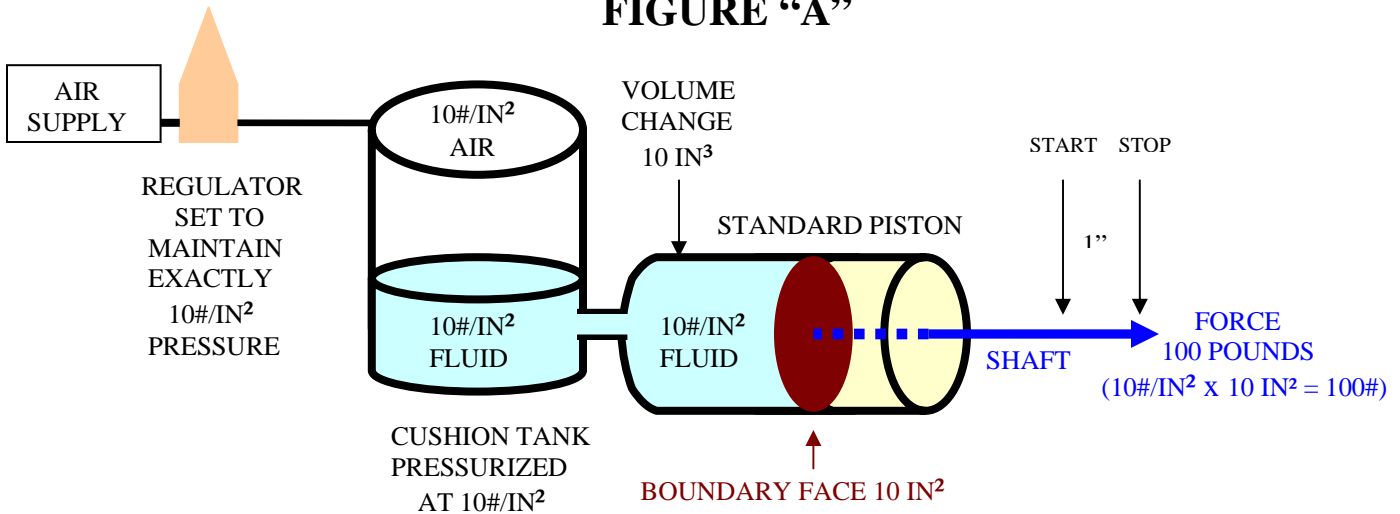


FIGURE "A" illustrates a standard piston with a constant fluid source at 10#/in<sup>2</sup> pressure, applied to the piston's 10 in<sup>2</sup> boundary face, resulting in 100 pounds of force applied to the piston's shaft. The travel distance is one inch, consuming 10 in<sup>3</sup> of fluid.

FIGURE "B"

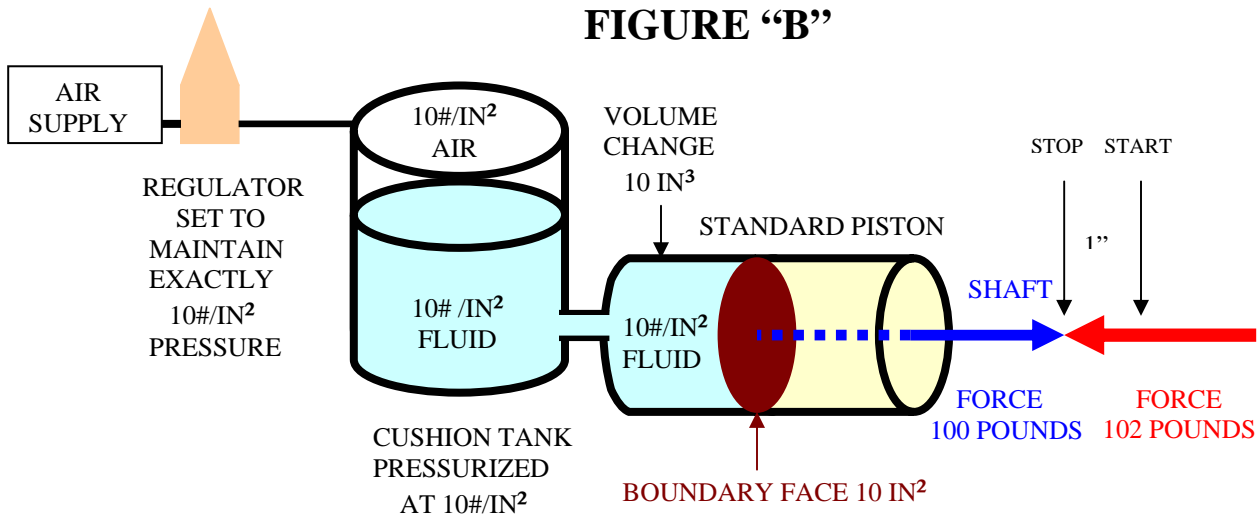


FIGURE "B" illustrates a standard piston with a constant 10#/in<sup>2</sup> fluid pressure applied to the piston's 10 in<sup>2</sup> boundary face, resulting in 100 pounds of force applied to the piston's shaft. A 102-pound force is applied to the shaft, over-powering the 100 pounds of force generated by the pressurized fluid. The shaft travels one inch forcing 10 in<sup>3</sup> of pressurized fluid from the standard piston back into the cushion tank at 10#/in<sup>2</sup> pressure.

FIGURE "B" illustrates a standard piston employed as a pump producing 10 in<sup>3</sup> of fluid at 10#/in<sup>2</sup> pressure with an energy source producing 102 pounds of force through a one-inch travel.

**FIGURE “C”**

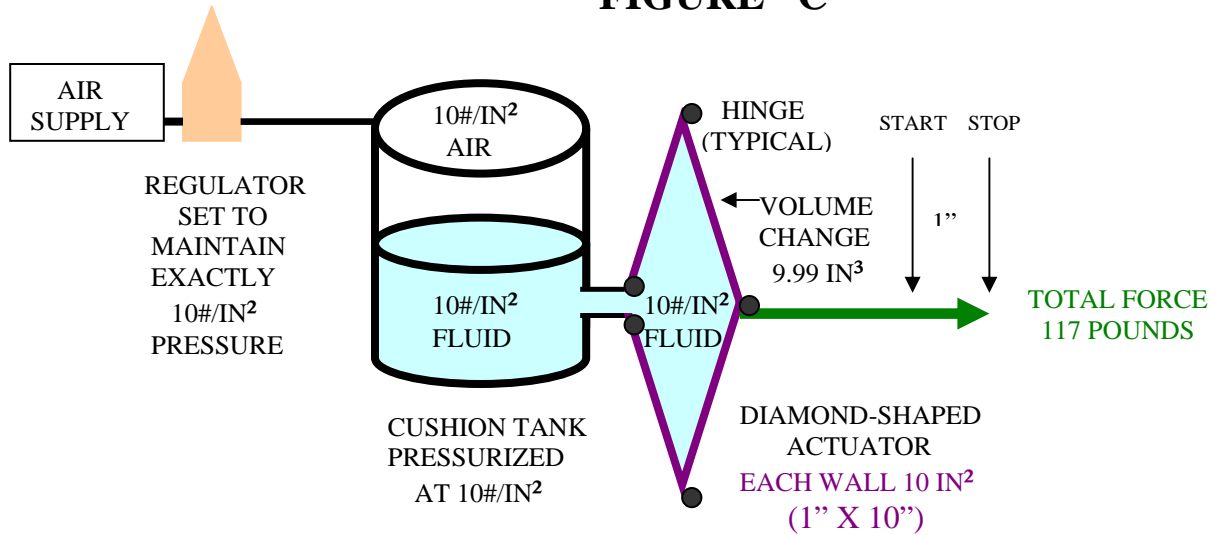


FIGURE “C” illustrates a diamond-shaped actuator with a constant 10#/in<sup>2</sup> fluid pressure applied to the actuator’s four 10 in<sup>2</sup>, hinged moving walls, resulting in **117 pounds of force** at the actuator’s forward tip. The travel is one-inch consuming 9.99 in<sup>3</sup> of fluid.

**NOTES TO CONSIDER:**

- 1- The diamond-shaped actuator in FIGURE “C” produces 17% more force, with .01% less fluid than the standard piston in FIGURE “A”.
- 2- The fluid in the standard piston in FIGURE “B” does not care what provides the **102 pounds of counter force** on the piston’s shaft. If the **102 pounds** is applied through one inch, over-powering the **100 pounds of force** generated by the fluid, the fluid exits the piston. The 10 in<sup>3</sup> of fluid at a pressure of 10#/in<sup>2</sup> is pumped from the piston and can be used as a fluid source in another device.
- 3- The diamond-shaped actuator does not care where it’s **117 pounds of force** through one inch is applied.
- 4- The diamond-shaped actuator may apply **102** of it’s **117 pounds of force** to pump 10 in<sup>3</sup> of fluid from the standard piston.
- 5- The diamond-shaped actuator can use 9.99 in<sup>3</sup> of the 10 in<sup>3</sup> it pumped from the standard piston to provide its own fluid requirements.
- 6- After completely satisfying its requirement of pressurized fluid, the diamond-shaped actuator has 15 pounds of force remaining through the one inch travel.
- 7- FIGURE “D” illustrates the required arrangement.

**FIGURE "D"**

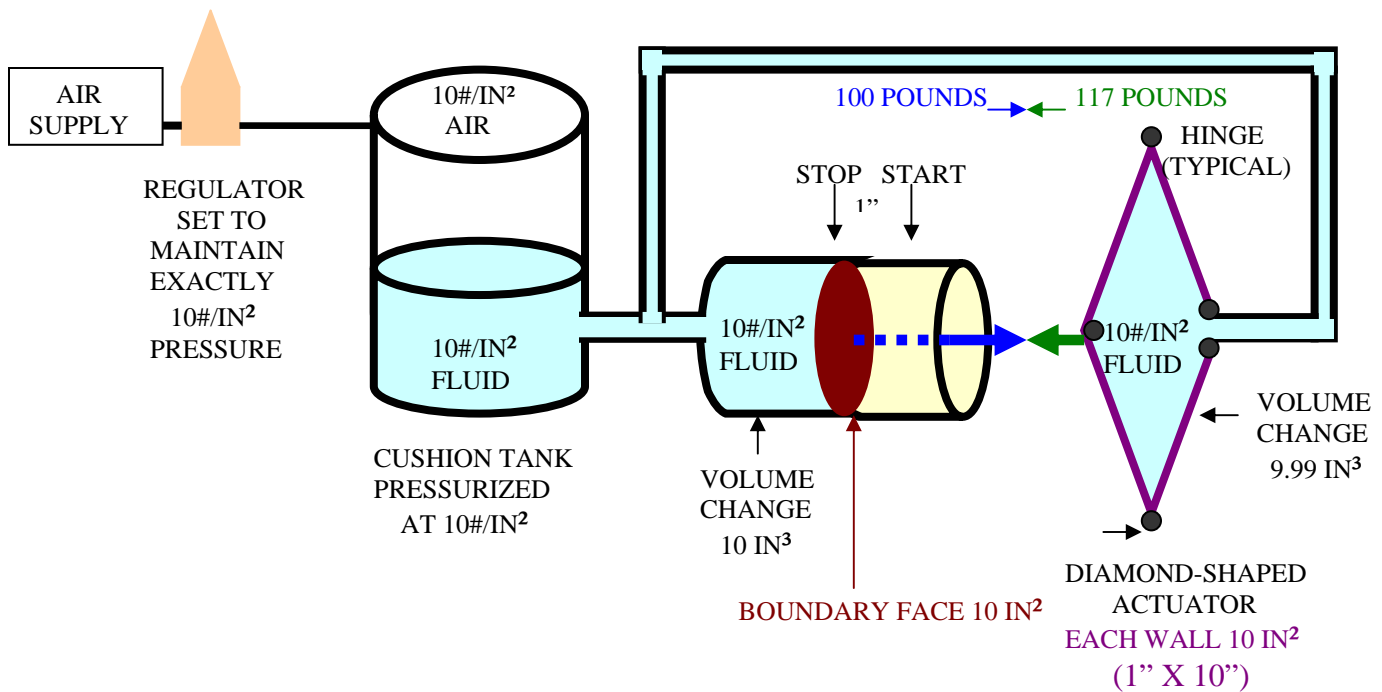


FIGURE 'D' illustrates a standard piston and a diamond-shaped actuator piped to a common pressurized fluid source.

The standard piston attains a **total force of 100 pounds** while the diamond-shaped actuator attains a **total force of 117 pounds** when they both experience fluid pressure at 10#/in<sup>2</sup>.

The diamond-shaped actuator forces 10 in<sup>3</sup> of fluid at a pressure of 10#/in<sup>2</sup> from the standard piston.

The diamond-shaped actuator requires 9.99 in<sup>3</sup> of the 10 in<sup>3</sup> it forced from the standard piston.

The diamond-shaped actuator applies **102 pounds** of it's **117 pounds** of force to produce its own source of fluid, while simultaneously attaining the **117 pounds of force** through one inch.

There is 15 pounds of force through the one-inch travel that can be extracted for external work.

More detail and a control circuit required for a running machine is presented at <http://www.apcontrols.ca>, in the patent section.